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ENGINEERING CHANGE REQUEST

ECR 181

Date Opened:	3/18/21 3:46 PM	Requested By:	El-Khalil, Hussam
Type:	Tooling/DSK/GSE Drawing Change	Responsible Engineer:	Fuentes, Roberto
Priority:	High	Requester*:	El-Khalil, Hussam
Status:	Under Review	DE Approver*:	Shepherd, David
Reason:	The ridges on the frame are along the OD instead of the ID. Please see attached pictures.	ECR Lead*:	Drouin, Steven
Expense:	1000	ECR Specialist:	Drouin, Steven
Target Date:			
Execution Date:			
ECR Approval No:			
RE (R&D):		**BRIEF DESCRIPTION**:	RBW6305G17131-3G SEAL HOUSING REMOVAL TOOL FIT ISSUES
Status Note:		DESCRIPTION/ ADR CONTENT**:	Need to revise RBW6305G17131-3G-1 frame drawing to match the OEM. I have attached some pictures to this ECR that clearly shows the difference between the OEM tool and Dart's.

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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ATTACHMENT PAGES

Document Name	Document Note
RBW6305G171131.pdf	

PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
RBW6305G17131-3G		On hold	Drive Quill Seal Housing Removal Tool	Sub-assembly	RBW6305G17131-3G		
RBW6305G17131-3G-1		On hold	Frame	Finished Good			

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
RBW6305G17131-3G		0 Quarantine	0	Update PO only when drawing approved
RBW6305G17131-3G-1		0 Quarantine	0	Update PO only when drawing approved

EFFECTS

Effect Group	Effects
1. Quarantine?	Immediate quarantine required
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review
4. Production Type	In-house production, Outsourced/Purchased Part
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors
7. Final Impacts	Parts Must Comply
9. Sustaining Cost Grouping	Poor Quality